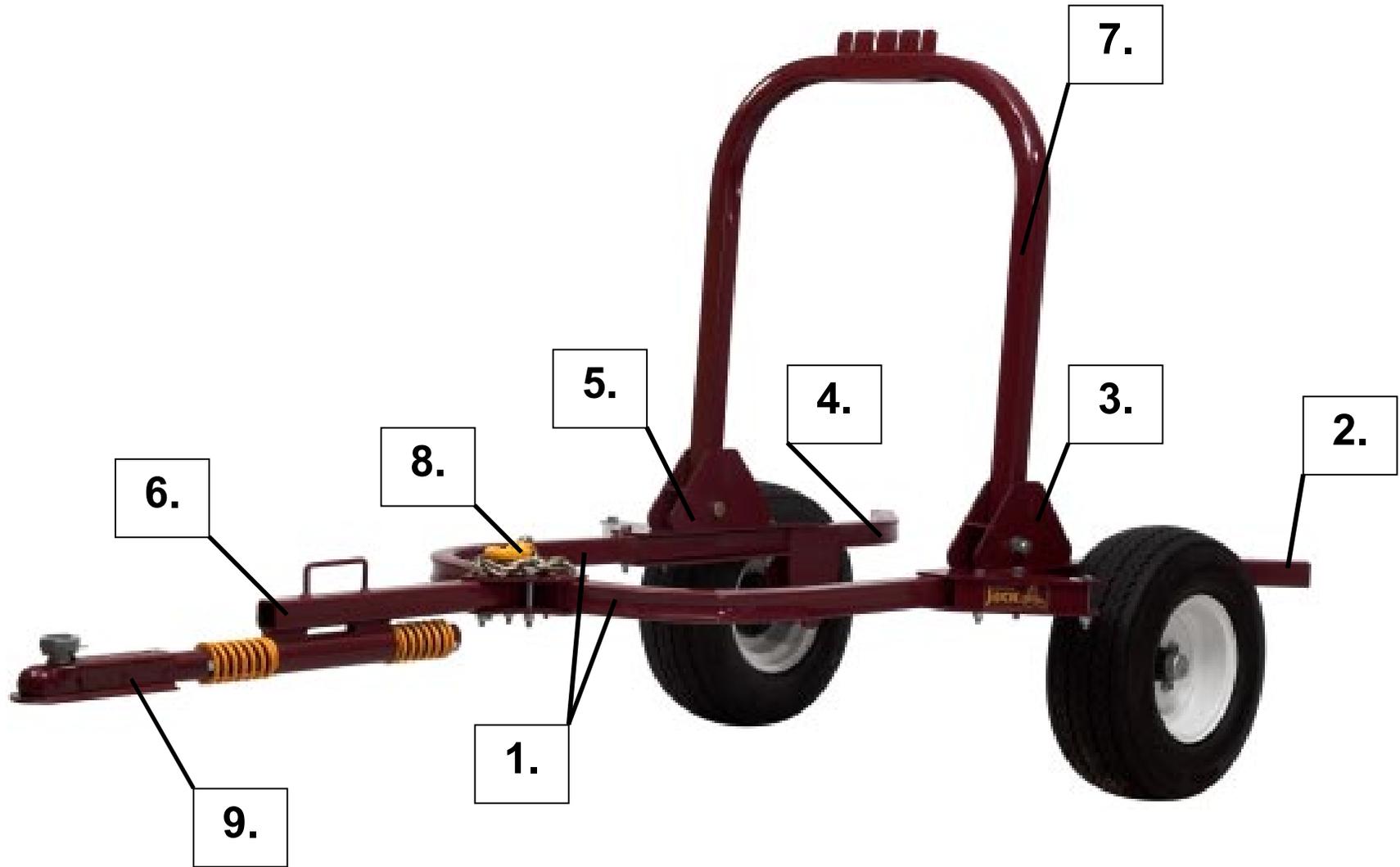




***NovaJack Logging Arch
Assembly Manual***
2002 Edition



Parts reference numbers :



Assembly steps :

1. Insert no. 1 into no. 2 and fix with no. 3. Use four (4) bolts 1/2-13 x 3 1/4 and four (4) nuts 1/2-13. Do not screw them tight yet.
2. Insert no. 1 into no. 4 and fix with no. 5. Use four (4) bolts 1/2-13 x 3 1/4 and four (4) nuts 1/2-13. Do not screw them tight yet.
3. Insert no. 6 into no. 1 and fix. Use two (2) bolts 1/2-13 x 3 1/4 and two (2) nuts 1/2-13. Do not screw them tight yet.
4. Insert no. 7 into no. 3 and 5. Use two (2) bolts 3/4-10 x 2 3/4 and two (2) nuts 3/4-10. Position the bolt so the nut is on the outside of the frame. Make sure that the hooks on top of part no. 7 face backward. Do not screw them tight yet.
5. Install no. 8 (3' chain with "C" hook) on top of plate in front of the arch. Fix it with one (1) bolt 3/8-16 x 3, one (1) nut 3/8-16 and two (2) flat washers.
6. Place tires in position and fix them with four (4) conical nuts (conical shape inside).
7. Insert no. 9 into no. 6 et fix it.

Once everything is in the right position, tight all nuts and bolts.

Verify that the arch goes back easily. If it's not the case, you might want to add some grease in no. 3 and no. 5.

You're all set !